



Dart Aerospace Ltd.
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D3913-9

Job Sheet 194782



Part No: D3913-9

Job Qty: 10 pcs

Part Name: Hinge Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/8/19

Job Tracking No:

Due Date: 6/26/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 6 IPP Rev:A new issue DD 10.03.19 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	10 pcs	6/26/19	6/26/19	0.00	1.00	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		MFL
							Large Fab - 9		
110	QC 5	10 pcs	6/26/19	6/26/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	10 pcs	6/26/19	6/26/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

JUN 17 2019
DAS 40
9-89

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		Packaging 3 - 5 - B4B					
		Packaging 3 - 6 - B4B					
		Packaging 3 - 7 - B4B					
		Packaging 3 - 8 - B4B					
		Packaging 3 - 9 - B4B					
		Packaging 3 - 10 - B4B					
		Packaging 3 - 11 - B4B	Mfr				
		Packaging 3 - 12 - B4B					
		Packaging 3 - 13 - B4B					
		Packaging 3 - 14 - B4B					
		Packaging 3 - 15 - B4B					
		Packaging 3 - 16 - B4B					
		Packaging 3 - 17 - B4B					
		Packaging 3 - 18 - B4B					
		Packaging 3 - 19 - B4B					
		Packaging 3 - 20 - B4B					
		Packaging 3 - 21 - B4B					
		Packaging 3 - 22 - B4B					
		Packaging 3 - 23 - B4B					
		Packaging 3 - 24 - B4B					
		Packaging 3 - 25 - B4B					
		Packaging 3 - 26 - B4B					
		Packaging 3 - 27 - B4B					
		Packaging 3 - 28 - B4B					
		Packaging 3 - 29 - B4B					
		Packaging 3 - 30 - B4B					
		Packaging 3 - 31 - B4B					
		Packaging 3 - 32 - B4B					
		Packaging 3 - 33 - B4B					
		Packaging 3 - 34 - B4B					
		Packaging 3 - 35 - B4B					
		Packaging 3 - 36 - B4B					
		130 QC 21 - SA	10 pcs	6/26/19	0.00 0.00	QC 21 - SA - 21	DAS
						QC 21 - SA - 70	21
						QC 21 - SA - 53	9:55 JUN 18 2019

Part Op 100 - Fabricate per Drwg - 1- Cut tube as per dwg D3913
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - identify as per dwg & Stock Location: LOCATION: WA004-11
 130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	78.7500 ft (7.875 ea)	100-Large Fab - Welded Assy-1	5186 641

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	M304TS0.750W.049	79	255	0

Part Specifications



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found.

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Container No: S190822



Part: D3913-

Job No: 194732

Serial No/Batch: S190822

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/17/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					